



UPRIGHT trunnion / mast bushings

000 1428-4194

1



BUSHING

000 1430-9023

2



BUSHING

000 1430-9024

3



BUSHING

000 1430-9040

4



BUSHING

000 1430-9041

5



BUSHING

000 1430-9053

6



BUSHING

000 1430-9054

7



BUSHING

000 1430-9376

8



BUSHING

000 1430-9377

9



BUSHING



UPRIGHT

trunnion / mast bushings

000 1430-9386

1



BUSHING

000 1430-9389

2



BUSHING

000 1430-9395

3



BUSHING

000 1430-9400

4



BUSHING

000 1430-9401

5



BUSHING

000 1431-1716

6



BUSHING

000 1431-4073

7



BUSHING

000 1431-4084

8



BUSHING

000 1431-4095

9



BUSHING



UPRIGHT trunnion / mast bushings

000 1432-1006

1



BUSHING

000 1432-1007

2



BUSHING

000 761-1027

3



BUSHING

000 761-1059

4



BUSHING

000 761-1060

5



BUSHING

000 761-1077

6



BUSHING

001 373226

7



BUSHING

007 1300398

8



BUSHING

007 1632295

9



BUSHING



UPRIGHT

trunnion / mast bushings

007 1632296

1



BUSHING

007 216560

2



BUSHING

007 235996

3



BUSHING

007 2395532

4



BUSHING

Lift Truck Parts Professionals



UPRIGHT wear strips

000 761-1028

1



WEAR STRIP

Overall Length 2.380"

000 761-1029

2



WEAR STRIP

Overall Length 2.380"

000 761-1063

3



WEAR STRIP

Overall Length 10.000"

000 761-1078

4



WEAR STRIP

Overall Length 10.000"

000 761-1097

5



WEAR STRIP

Overall Length 12.000"

000 761-1101

6



WEAR STRIP

Overall Length 7.250"

000 761-1102

7



WEAR STRIP

Overall Length 7.250"

000 761-1103

8



WEAR STRIP

Overall Length 7.250"

000 761-1104

9



WEAR STRIP

Overall Length 5.750"

Lift Truck Parts Professionals



UPRIGHT
wear strips

000 761-1133

1



WEAR STRIP

Overall Length 4.250"

000 825-1501

2



WEAR PLUG

Overall Length750" x 1.130"

000 901-5377

3



SLIDE SEGMENT

Overall Length 3.000"



UPRIGHT sheaves

000 142-1728

1



CABLE SHEAVE

003 5123063

2



CABLE SHEAVE

007 1659180

3



CABLE SHEAVE

000 793-1000

4

NEW
Catalog Item!



CHAIN SHEAVE

000 793-1001

5



CHAIN SHEAVE

000 793-1002

6

NEW
Catalog Item!



CHAIN SHEAVE

000 793-1004

7



CHAIN SHEAVE

000 793-1005

8



CHAIN SHEAVE

000 793-1006

9



CHAIN SHEAVE



UPRIGHT sheaves

000 793-1007

1



CHAIN SHEAVE

000 793-1008

2



CHAIN SHEAVE

000 793-1009

3



CHAIN SHEAVE

000 793-1010

4



CHAIN SHEAVE

000 793-1011

5



CHAIN SHEAVE

000 793-1013

6



CHAIN SHEAVE

000 793-1015

7



CHAIN SHEAVE

000 793-1016

8



CHAIN SHEAVE

000 793-1017

9



CHAIN SHEAVE



UPRIGHT sheaves

000 793-1018

1

NEW
Catalog Item!



CHAIN SHEAVE

000 793-1020

2

NEW
Catalog Item!



CHAIN SHEAVE

000 793-1022

3



CHAIN SHEAVE

000 793-1029

4



CHAIN SHEAVE

000 794-1000

5

NEW
Catalog Item!



HOSE SHEAVE

000 794-1001

6



HOSE SHEAVE

000 794-1002

7



HOSE SHEAVE

000 794-1003

8



HOSE SHEAVE

000 794-1004

9



HOSE SHEAVE



UPRIGHT sheaves

000 794-1005

1



HOSE SHEAVE

000 794-1006

2



HOSE SHEAVE

000 794-1007

3



HOSE SHEAVE

000 794-1009

4



HOSE SHEAVE

000 794-1010

5



HOSE SHEAVE

000 794-1011

6



HOSE SHEAVE

000 794-1012

7

NEW
Catalog Item!



HOSE SHEAVE

000 794-1013

8

NEW
Catalog Item!



HOSE SHEAVE

000 794-1014

9



HOSE SHEAVE



UPRIGHT sheaves

000 794-1015

1



HOSE SHEAVE

000 794-1016

2



HOSE SHEAVE

000 794-1017

3



HOSE SHEAVE

000 794-1018

4



HOSE SHEAVE

000 794-1019

5



HOSE SHEAVE

000 794-1020

6



HOSE SHEAVE

000 794-1021

7



HOSE SHEAVE

000 794-1023

8



HOSE SHEAVE

NEW
Catalog Item!

000 794-1027

9



HOSE SHEAVE

000 763-1077

1



SHEAVE BRACKET

Chain Anchors

000 470-1038

2



CHAIN ANCHOR

Overall Length 1.580"
 Hole Diameter405"
 Thread Spring
 O.D..... .750"

000 612-3702

3



CHAIN ANCHOR

Overall Length 2.000" x 2.330"
 Hole Diameter377"
 O.D..... .865"

000 612-3703

4



CHAIN ANCHOR

Overall Length 6.100"
 Hole Diameter312"
 Thread M16 x 2mm
 O.D..... 16mm



UPRIGHT chain anchors

000 778-1001

1



CHAIN ANCHOR

Overall Length 13.000"
 Hole Diameter380"/.196"
 Thread M16 x 1.5mm
 O.D. 16mm

000 778-1002

2



CHAIN ANCHOR

Overall Length 8.875"
 Hole Diameter375"/.164"
 Thread 5/8"-18
 O.D.625"

000 778-1003

3



CHAIN ANCHOR

Overall Length 2.190"
 Hole Diameter 1.000"/.234"

000 778-1004

4



CHAIN ANCHOR

Overall Length 2.190"
 Hole Diameter 1.000"/.234"

000 778-1006

5



CHAIN ANCHOR

Overall Length 6.690"
 Hole Diameter234"
 Thread 5/8"-18
 O.D.625"

000 778-1011

6



CHAIN ANCHOR

Overall Length 43.380"
 Hole Diameter375"
 Thread M16 x 1.5mm
 O.D. 16mm

000 778-1016

7



CHAIN ANCHOR

Overall Length 6.000"
 Hole Diameter238"
 Thread 5/8"-18
 O.D.620"

000 778-1019

8



CHAIN ANCHOR

Overall Length 8.530"
 Hole Diameter375"/.156"
 Thread 3/4"-16
 O.D.750"

000 778-1020

9



CHAIN ANCHOR

Overall Length 8.150"
 Hole Diameter316"
 Thread 5/8"-18
 O.D.620"



UPRIGHT

chain anchors

000 778-1021

1



CHAIN ANCHOR

Overall Length 6.500"
 Hole Diameter440"
 Thread 7/8"-14
 O.D.875"

000 778-1022

2



CHAIN ANCHOR

Overall Length 2.780"
 Hole Diameter313"
 Thread M6 x 1mm
 O.D. 1.375"

000 778-1024

3



CHAIN ANCHOR

Overall Length 6.000"
 Hole Diameter318"
 Thread 5/8-18
 O.D.625"

001 351666

4



CHAIN ANCHOR

Overall Length 7.750"
 Hole Diameter375"
 Thread 3/4"-16
 O.D.750"

007 1703720

5



CHAIN ANCHOR

Overall Length 8.400"
 Hole Diameter312"
 Thread 5/8"-18
 O.D.625"



000 757-1054

1



LOCK PIN

000 757-1165

2



WHEEL FORK PIN

Overall Length 5.980"
O.D.999"

000 757-1166

3



WHEEL FORK PIN-FREEZER CORROSION

Overall Length 5.980"
O.D.999"

000 757-1167

4



WHEEL FORK PIN

Overall Length 9.030"
O.D.872"

000 757-1169

5



WHEEL FORK PIN

Overall Length 7.150"
O.D.747"

000 757-1176

6



WHEEL FORK PIN-FREEZER CORROSION

Overall Length 9.030"
O.D.873"

000 757-1199

7



MAST LOCKING PIN

Overall Length 4.920"
O.D. 2.300"
Hole Diameter687"

000 758-1046

8



STUB SHAFT

Overall Length 1.270"
O.D. 2.460"/1.574"
I.D.250"

000 758-1057

9



ROLLER PIN

Overall Length 1.880"
O.D. 1.296"/.758"
Thread M20 x 2.5mm

000 758-1068

1



STUB SHAFT

Overall Length 1.500"
O.D. 2.375"/1.770"
I.D.250"

000 758-1075

2



STUB SHAFT

Overall Length 1.030"
O.D. 2.000"/1.378"
I.D.348"

000 758-1076

3



STUB SHAFT

Overall Length 1.170"
O.D. 2.000"/1.378"
I.D.348"

000 758-1085

4



STUB SHAFT

Overall Length 1.500"
O.D. 2.000"/1.377"

000 758-1088

5



STUB SHAFT

Overall Length 1.670"
O.D. 3.000"/2.165"
I.D.250"

000 758-1210

6



STUB SHAFT

Overall Length 1.450"
O.D. 2.000"/1.378"

000 758-1211

7



STUB SHAFT

Overall Length 1.550"
O.D. 2.000"/1.574"

000 758-1225

8



STUB SHAFT

Overall Length 1.450"
O.D. 2.250"/1.372"

000 758-1226

9



STUB SHAFT

Overall Length 2.180"
O.D. 2.500"/1.574"



000 758-1231

1



STUB SHAFT

Overall Length 2.500"
O.D. 4.000"/2.165"

000 758-1236

2



STUB SHAFT

Overall Length 5.750"
O.D.983"
I.D.250"(2 holes)/.188"

000 758-1239

3



STUB SHAFT

Overall Length 1.970"
O.D. 2.500"/1.574"

000 758-1247

4



STUB SHAFT

Overall Length650"
O.D. 1.300"/.875"
I.D.406"

000 758-1248

5



STUB SHAFT

Overall Length650"
O.D. 1.300"/.875"
I.D.312"

000 758-1264

6



STUB SHAFT

Overall Length 1.580"
O.D. 1.560"/.870"
I.D.408"

000 758-1280

7



STUB SHAFT

Overall Length 1.125"
O.D. 1.625"/1.181"
I.D.250"

000 791-2710

8



ROLLER PIN

Overall Length 1.870"
O.D. 1.250"/.750"
Thread 3/4"-16

001 341144

9



STUB SHAFT

Overall Length 2.090"
O.D. 2.500"/1.574"



UPRIGHT
pins / shafts

007 1750042

1



ROLLER PIN

Overall Length..... 2.590"
O.D..... 2.000"/1.249"
Thread..... 1-1/4" x 12

007 2327843

2



SHAFT

Overall Length..... 2.700"
O.D..... 1.253"/.874"
Thread..... 3/4"-16, 5/8"-18

007 2359626

3



ROLLER PIN

Overall Length..... 1.840"
O.D..... 1.312"/.787"
Thread..... M20 x 2.5mm

007 342350

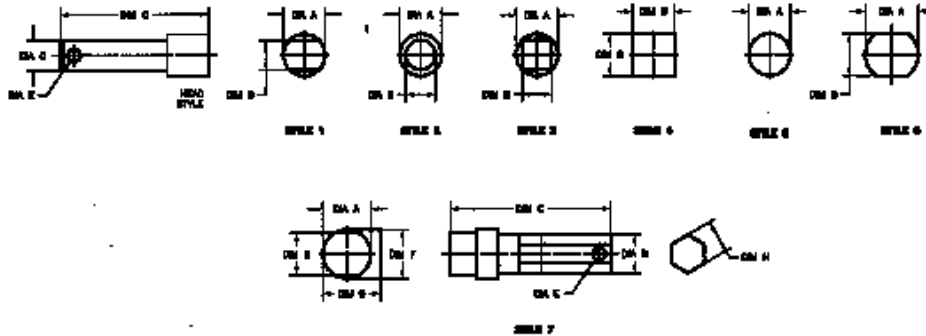
4



STUB SHAFT

Overall Length..... 1.250"
O.D..... 2.000"/1.377"
I.D..... .250"

Specification Chart - Fork Pins & Kits



LPM #	Description	Head Style	Dimensions							
			A	B	C	D	E	F	G	H
000 757-1115	FORK PIN	4	—	.560" x .560"	3.375"	.432"	.250"	—	—	—
000 757-1128	FORK PIN	1	.750"	.500"	2.060"	.500"	.196"	—	—	—
000 757-1133	FORK PIN	4	—	.687" x .687"	3.380"	.375"	.187"	—	—	—
000 757-1134	FORK PIN	5	.687"	—	3.125"	.355"	.187"	—	—	—
000 757-1210	FORK PIN	1	.875"	.625"	2.175"	.498"	.203"	—	—	—
000 757-1211	FORK PIN	1	.569"	—	2.810"	.357"	.187"	—	—	—
000 783-1100	FORK PIN KIT	1	.569"	—	2.810"	.357"	.187"	—	—	—
000 783-1101	FORK PIN KIT	6	.750"	.562"	3.060"	.375"	.187"	—	—	—
000 783-1102	FORK PIN KIT	4	—	.687" x .687"	3.380"	.375"	.187"	—	—	—
000 783-1103	FORK PIN KIT	5	.687"	—	3.125"	.355"	.187"	—	—	—
000 783-1300	FORK PIN KIT	4	—	.560" X .560"	3.375"	.432"	.250"	—	—	—
000 783-1301	FORK PIN KIT	4	—	.688" x .688"	3.810"	.430"	.250"	—	—	—
000 783-1302	FORK PIN KIT	1	.812"	.500"	2.190"	.600"	.187"	—	—	—
000 783-1489	FORK PIN	3	.750"	.550"	2.500"	.466"	.165"	—	—	—
000 783-1490	FORK PIN	1	.750"	.500"	2.190"	.500"	.187"	—	—	—
000 783-1600	FORK PIN KIT	1	.875"	.625"	2.175"	.498"	.203"	—	—	—
000 783-1601	FORK PIN KIT	1	.875"	.625"	2.562"	.498"	.185"	—	—	—
000 783-1602	FORK PIN KIT	1	.750"	.500"	2.060"	.500"	.196"	—	—	—
000 783-1700	FORK PIN KIT	1	.875"	.500"	2.062"	.624"	.185"	—	—	—
000 783-1702	FORK PIN KIT	1	.875"	.625"	2.060"	.624"	.187"	—	—	—
000 783-1725	FORK PIN	3	.788"	.546"	2.500"	.470"	.196"	—	—	—
000 783-1726	FORK PIN	4	—	.688" x .688"	3.810"	.430"	.250"	—	—	—
000 783-1727	FORK PIN	1	.875"	.625"	2.060"	.624"	.187"	—	—	—
000 783-1728	FORK PIN KIT	1	.792"	.620"	3.650"	.568" & .492"	—	—	—	—
000 783-2998	FORK PIN KIT	6	.625"	.500"	2.250"	.380"	.142"	—	—	—
000 783-3100	FORK PIN KIT	1	.875"	.625"	2.250"	.620"	.187"	—	—	—
000 783-3101	FORK PIN KIT	1	.840"	.560"	2.130"	.630"	.187"	.730"	.840"	.560"
000 783-3102	FORK PIN KIT	1	.750"	.500"	2.062"	.500"	.187"	—	—	—
000 783-3103	FORK PIN KIT	1	.875"	.625"	2.320"	.499"	.187"	—	—	—
000 783-3104	FORK PIN KIT	1	.875"	.625"	2.638"	.500"	.196"	—	—	—
000 783-3105	FORK PIN KIT	1	.875"	.622"	2.750"	.623"	.187"	—	—	—
000 783-3111	FORK PIN KIT	6	.788"	.540"	2.560"	.470"	.172"	—	—	—
000 783-3115	FORK PIN KIT	3	.788"	.546"	2.500"	.470"	.196"	—	—	—
000 783-3547	FORK PIN	1	.875"	.500"	2.062"	.624"	.185"	—	—	—
000 783-3726	FORK PIN	6	.750"	.562"	3.060"	.375"	.187"	—	—	—
000 783-3800	FORK PIN KIT	1	.875"	.625"	2.150"	.498"	.185"	—	—	—
000 783-3801	FORK PIN KIT	7	.880"	.690"	2.130"	.530"	.206"	.788"	.950"	.560"
000 783-3803	FORK PIN KIT	7	.880"	—	2.640"	.525"	.206"	.800"	.950"	.560"
000 783-3900	FORK PIN KIT	1	.750"	.500"	2.190"	.500"	.187"	—	—	—
000 783-5043	FORK PIN KIT	1	.788"	.658"	3.188"	.470"	.170"	—	—	—
000 783-5105	FORK PIN KIT	3	.780"	.544"	2.300"	.194"	—	—	—	—
000 783-5106	FORK PIN KIT	3	.788"	.550"	2.750"	.546"	—	—	—	—
166 24358-12111	FORK PIN	1	.788"	.658"	3.188"	.470"	.170"	—	—	—
166 22198-12041	FORK PIN	6	.788"	.540"	2.560"	.470"	.172"	—	—	—

UPRIGHT fork pins & fork pin kit specifications chart

UPRIGHT
fork pins & kits

000 757-1212

1



FORK PIN KIT

000 783-1100

2



FORK PIN KIT

000 783-1101

3



FORK PIN KIT

000 783-1102

4



FORK PIN KIT

000 783-1103

5



FORK PIN KIT

000 783-1300

6



FORK PIN KIT

000 783-1301

7



FORK PIN KIT

000 783-1302

8



FORK PIN KIT



UPRIGHT

fork pins & kits

000 783-1600

1



FORK PIN KIT

000 783-1601

2



FORK PIN KIT

000 783-1602

3



FORK PIN KIT

000 783-1700

4



FORK PIN KIT

000 783-1702

5



FORK PIN KIT

000 783-1728

6



NEW
Catalog Item!

FORK PIN KIT

000 783-2998

7



FORK PIN KIT

000 783-2999

8



FORK PIN KIT

000 783-3100

1



FORK PIN KIT

000 783-3101

2



FORK PIN KIT

000 783-3102

3



FORK PIN KIT

000 783-3103

4



FORK PIN KIT

000 783-3104

5



FORK PIN KIT

000 783-3105

6



FORK PIN KIT

000 783-3106

7



FORK PIN KIT

000 783-3108

8



FORK PIN KIT



UPRIGHT
fork pins & kits

000 783-3111

1



FORK PIN KIT

000 783-3115

2



FORK PIN KIT

000 783-3800

3



FORK PIN KIT

000 783-3801

4



FORK PIN KIT

000 783-3803

5



FORK PIN KIT

000 783-3900

6



FORK PIN KIT

000 783-5043

7



FORK PIN KIT

000 783-5105

8



FORK PIN KIT

NEW
Catalog Item!

000 783-5106

1



NEW
Catalog Item!

FORK PIN KIT

Fork Gauge

000 783-3725

2



FORK GAUGE

UPRIGHT

fork pins & kits / fork gauge

Lift Truck Parts Professionals

OEM Application #	Chain #	OEM Application #	Chain #	OEM Application #	Chain #
HYSTER		HYSTER cont		CROWN cont	
001 108813	834SPEC	001 3016845	60C	002 077159-018	40R
001 111429	834SPEC	001 3016896	AL866	002 077159-019	40R
001 132467	BL646	001 3017293	BL634	002 077159-020	40R
001 137462	BL834	001 3017303	BL634	002 077159-021	40R
001 148049	BL446	001 3019005	BL546	002 077159-022	40R
001 148066	BL446	001 3019006	BL834	002 077159-023	40R
001 149345	BL446	001 3040822	100R	002 077159-024	40R
001 149364	BL446	001 3041122	BL566	002 077159-025	40R
001 149378	BL446	001 313018	834SPEC	002 077159-026	40R
001 149392	BL446	001 346972	BL866	002 077159-027	40R
001 151610	BL846	001 357580	BL846	002 077159-028	40R
001 154551	BL446	001 3877440R		002 077159-029	40R
001 174224	834SPEC	001 4640140R		002 077159-030	40R
001 239149	BL646	001 87375BL634		002 077159-031	40R
001 249802	BL646	001 88920BL546		002 077159-032	40R
001 249805	BL546	001 89850BL446		002 077159-033	40R
001 249806	BL846	001 89851BL446		002 077159-034	40R
001 249808	BL834	001 89852BL446		002 077159S002	40R
001 283909	834SPEC	001 89853BL446		002 077159S005	40R
001 283910	834SPEC	001 89854BL446		002 077159S011	40R
001 283911	834SPEC	001 89855BL446		002 077159S015	40R
001 283912	834SPEC	001 89856BL446		002 077159S016	40R
001 283913	834SPEC	001 89857BL446		002 077159S023	40R
001 283914	834SPEC	001 89858BL446		002 077159S030	40R
001 283915	834SPEC	001 89859BL446		002 077159S031	40R
001 283916	834SPEC	001 89861BL446		002 077159S033	40R
001 283917	834SPEC	001 89862BL446		002 077159S034	40R
001 283918	834SPEC	001 980565	834SPEC	002 090738-030	BL523
001 283919	834SPEC	001 981229	834SPEC	002 100001	CHN-10001
001 283920	834SPEC	CROWN		YALE	
001 283921	834SPEC	002 042172	CHN-10001	003 003186200	BL846
001 283922	834SPEC	002 042552	CHN-10001	003 003201600	BL634
001 283924	834SPEC	002 073991	BL634	003 003203100	BL623
001 283933	834SPEC	002 073991-067	BL634	003 003206100	BL623
001 283935	834SPEC	002 077159	40R	003 003281600	BL634
001 283936	834SPEC	002 077159-002	40R	003 150040389	BL866
001 283967	834SPEC	002 077159-003	40R	003 220006100	BL822
001 283968	834SPEC	002 077159-004	40R	003 220006102	BL823
001 291257	BL834	002 077159-005	40R	003 220006103	BL534
001 297386	BL646	002 077159-006	40R	003 220006104	834SPEC
001 3007949	85R	002 077159-007	40R	003 220006105	BL1434
001 3016663	BL446	002 077159-008	40R	003 220006106	BL644
001 3016668	80R	002 077159-009	40R	003 220006113	BL546
001 3016672	100R	002 077159-010	40R	003 220006121	AL866
001 3016673	35R	002 077159-011	40R	003 220006135	65R
001 3016674	40R	002 077159-012	40R	003 220006136	85R
001 3016676	50-2R	002 077159-013	40R	003 220006137	105R
001 3016678	60C	002 077159-014	40R	003 220006138	40R
001 3016811	BL534	002 077159-015	40R	003 220006140	BL646
001 3016840	100R	002 077159-016	40R	003 220006145	80R
001 3016841	100R	002 077159-017	40R	003 220006146	100R

UPRIGHT chain cross reference

Lift Truck Parts Professionals

UPRIGHT chain cross reference

OEM Application #	Chain #	OEM Application #	Chain #	OEM Application #	Chain #
YALE cont		KALMAR AC cont		KALMAR AC cont	
003 220013408	BL846	006 74719726	85R	006 74755622	65R
003 220014990	BL566	006 74719728	85R	006 74755623	65R
003 220024571	BL1034	006 74719729	85R	006 74755624	65R
003 220024572	BL1034	006 74719730	85R	006 74755625	65R
003 220024596	BL823	006 74719731	85R	006 74755626	65R
003 220024598	BL823	006 74719732	85R	006 74755627	65R
003 220024599	BL823	006 74719733	85R	006 74755628	65R
003 220026497	40R	006 74719734	85R	006 74755629	65R
003 220027520	BL644	006 74719736	85R	006 74755630	65R
003 220052096	BL634	006 74719737	85R	006 74755631	65R
003 220052097	BL834	006 74719954	105R	006 74755632	65R
003 220052100	BL646	006 74719955	105R	006 74755633	65R
003 220070960	BL544	006 74719956	105R	006 74755635	65R
003 504065782	BL566	006 74719957	105R	006 74755636	65R
003 504233295	BL546	006 74719958	105R	006 74755637	65R
003 505961555	BL646	006 74719959	105R	006 74755640	65R
003 520044836	BL646	006 74719960	105R	006 74755644	65R
003 520050865	BL846	006 74719961	105R	006 74756785	65R
KALMAR AC		006 74719962	105R	006 74756786	65R
006 70921047	40R	006 74719963	105R	006 74756787	65R
006 70921050	60C	006 74719964	105R	006 74756789	65R
006 70924767	80R	006 74719965	105R	006 74769452	105R
006 70926361	40R	006 74719966	105R	006 74770583	105R
006 70926364	60C	006 74719967	105R	006 74770584	105R
006 70926366	80R	006 74719968	105R	006 74770585	105R
006 70928053	50-2R	006 74719970	105R	006 74770586	105R
006 70928185	35R	006 74719971	105R	006 74770587	105R
006 70928939	35R	006 74719975	105R	006 74770588	105R
006 74719693	85R	006 74719976	105R	006 74770589	105R
006 74719694	85R	006 74719977	105R	006 74770590	105R
006 74719695	85R	006 74719978	105R	006 74770633	105R
006 74719697	85R	006 74719979	105R	006 74771118	65R
006 74719698	85R	006 74719980	105R	006 74772260	65R
006 74719699	85R	006 74719981	105R	006 74776059	105R
006 74719700	85R	006 74719984	105R	006 74776314	105R
006 74719701	85R	006 74749702	65R	006 74776315	105R
006 74719704	85R	006 74750347	65R	006 74776331	105R
006 74719705	85R	006 74752527	65R	006 74776984	65R
006 74719706	85R	006 74752528	65R	006 74777699	85R
006 74719707	85R	006 74752813	65R	006 74778642	105R
006 74719708	85R	006 74752829	65R	006 74778643	105R
006 74719709	85R	006 74752948	65R	006 74779780	85R
006 74719710	85R	006 74753488	65R	006 74779782	85R
006 74719711	85R	006 74753628	65R	006 74780299	65R
006 74719715	85R	006 74753801	65R	006 74783060	105R
006 74719716	85R	006 74754258	65R	006 74783686	65R
006 74719717	85R	006 74754872	65R	006 74783687	65R
006 74719720	85R	006 74754901	65R	006 74783690	65R
006 74719723	85R	006 74754902	65R	006 74783698	85R
006 74719724	85R	006 74754903	65R	006 74783699	85R
006 74719725	85R	006 74754926	65R	006 74783700	85R

Lift Truck Parts Professionals

OEM Application #	Chain #	OEM Application #	Chain #	OEM Application #	Chain #
KALMAR AC cont		CLARK cont		CLARK cont	
006 74783702	85R	007 1802127	BL634	007 669230	50-2R
006 74783703	85R	007 1802128	BL822	007 669234	60C
006 74843172	BL834	007 1802129	BL822	007 669248	80R
006 74843179	BL834	007 1802130	BL822	007 669249	85R
006 74843592	BL846	007 1802131	BL822	007 669259	100R
006 74846334	BL846	007 1802132	BL1034	007 669291	40R
CLARK		007 1802133	BL1034	007 669300	50-2R
007 1300283	BL544	007 1802134	BL1034	007 669304	60C
007 1300543	BL1034	007 1802135	BL1034	007 669318	80R
007 1306852	105R	007 1802215	BL866	007 669319	85R
007 1315020	BL623	007 1802216	BL866	007 669329	100R
007 1324205	BL823	007 1802217	BL866	007 669586	BL834
007 1324357	BL1434	007 1802218	BL866	007 669638	65R
007 1703719	BL634	007 1802260	85R	007 669639	65R
007 1802064	BL546	007 1802261	85R	007 669640	65R
007 1802065	BL546	007 1802262	85R	007 669641	65R
007 1802066	BL546	007 1802263	85R	007 669661	40R
007 1802067	BL546	007 1802264	65R	007 669670	50-2R
007 1802068	BL834	007 1802265	65R	007 669674	60C
007 1802071	BL834	007 1802266	65R	007 669688	80R
007 1802072	BL446	007 1802267	65R	007 669699	100R
007 1802073	BL446	007 1802268	100R	007 669718	65R
007 1802074	BL446	007 1802269	100R	007 669990	BL446
007 1802075	BL446	007 1802270	100R	007 742690	BL646
007 1802076	BL646	007 1802271	100R	007 777131	BL646
007 1802077	BL646	007 1802538	BL834	007 791538	BL866
007 1802078	BL646	007 1802539	BL834	CATERPILLAR (TOWMOTOR)	
007 1802079	BL646	007 1802540	BL834	009 0007428	80R
007 1802084	BL1046	007 1802541	BL834	009 0305359	80R
007 1802085	BL1046	007 1803141	BL634	009 0305360	80R
007 1802086	BL1046	007 1803148	BL544	009 0305361	80R
007 1802087	BL1046	007 2356119	BL1034	009 0305362	80R
007 1802088	BL1066	007 2366808	BL822	009 0305363	80R
007 1802089	BL1066	007 2397531	BL834	009 0305364	80R
007 1802090	BL1066	007 3474811	35R	009 0305367	80R
007 1802091	BL1066	007 3737652	BL834	009 0306087	60C
007 1802100	BL623	007 600290	40R	009 0306088	60C
007 1802101	BL623	007 601721	80R	009 0307509	80R
007 1802102	BL623	007 604745	60C	009 0307789	100R
007 1802103	BL623	007 606942	100R	009 0312508	80R
007 1802112	BL823	007 609934	50-2R	009 0346120	BL534
007 1802113	BL823	007 664145	35R	009 0352203	BL644
007 1802114	BL823	007 666339	85R	009 0360271	BL834
007 1802115	BL823	007 668026	BL546	009 0364303	BL634
007 1802116	BL1434	007 669151	40R	009 0530819	AL866
007 1802117	BL1434	007 669160	50-2R	009 0901821	BL546
007 1802118	BL1434	007 669164	60C	009 0B1745	80R
007 1802119	BL1434	007 669178	80R	009 1008481	BL644
007 1802124	BL634	007 669179	85R	009 18438-C	60C
007 1802125	BL634	007 669189	100R	009 19910-C	100R
007 1802126	BL634	007 669221	40R	009 2I3408	BL544


UPRIGHT
 chain cross reference

Lift Truck Parts Professionals



UPRIGHT
chain cross reference

OEM Application # Chain #

CATERPILLAR (TOWMOTOR)

009	216501	AL644
009	216502	AL866
009	216503	AL1066
009	216506	BL446
009	216507	BL523
009	216508	BL534
009	216509	BL546
009	216510	BL623
009	216511	BL634
009	216512	BL644
009	216513	BL646
009	216514	BL666
009	216515	BL822
009	216516	BL823
009	216517	BL834
009	216518	BL834
009	216519	BL844
009	216520	BL846
009	216521	BL866
009	216523	BL1034
009	216525	BL1046
009	216526	BL1066
009	216528	BL1234
009	216534	BL1434
009	216544	35R
009	216545	40R
009	216551	80R
009	41025-C	100R
009	530819	AL866
009	6908-C	60C
009	6955-C	80R
009	6969-C	100R
009	7428 80R	
009	7428-C	80R
009	B1745	80R

BARRETT

012	5760-000	BL446
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RAYMOND

015	681-031	BL644
015	681-031/100	BL644
015	DS227297	BL644
015	DS227298	BL644

BAKER/LINDE

017	001599	65R
017	001918	BL546
017	002257	BL446
017	004455	BL646
017	332MAS1	BL646

PETTIBONE MERCURY

018	CM18-5	BL834
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OEM Application # Chain #

MITSUBISHI

059	LM4ODS0271	BL834
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SCHAEFF NAMCO

060	103556	BL534
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TCM

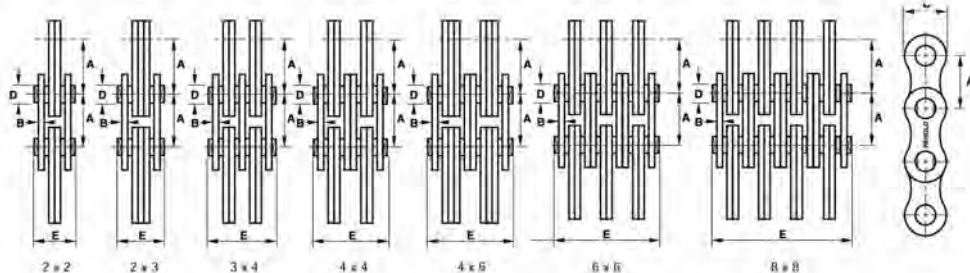
166	26679-45711	BL634
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DAEWOO

402	352203	BL644
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LEAF CHAIN BL SERIES

ANSI B29.B / NFE26107 / ISO4347 / DIN8152



Chain Technical Details (Inches)

ANSI No	Revol Chain No	Nominal Pitch	Nominal Pitch	Plate Width	Plate Depth	Pin Dia	Width Over Pin	Plate Combination	Chain Length over 100 pitches (± 0.25%)	F _u Pound Force (lbf) Min	Weight (lbs/ft) Nom
		Inch	mm	B	C	D	E				
BL 422	1400779	0.50	12.7	0.081	0.476	0.200	0.429	2 x 2	50.0	6250	0.403
BL 423	1400702	0.50	12.7	0.081	0.476	0.200	0.515	2 x 3	50.0	6250	0.504
BL 434	1400703	0.50	12.7	0.081	0.476	0.200	0.685	3 x 4	50.0	9554	0.698
BL 444	1400704	0.50	12.7	0.081	0.476	0.200	0.767	4 x 4	50.0	13039	0.806
BL 446	1400705	0.50	12.7	0.081	0.476	0.200	0.913	4 x 6	50.0	13039	0.981
BL 466	1400706	0.50	12.7	0.081	0.476	0.200	1.102	6 x 6	50.0	20232	1.169
BL 488	1400772	0.50	12.7	0.081	0.476	0.200	1.429	8 x 8	50.0	24729	1.720
BL 523	1400707	0.625	15.875	0.096	0.594	0.234	0.586	2 x 3	62.5	9015	0.705
BL 534	1400708	0.625	15.875	0.096	0.594	0.234	0.799	3 x 4	62.5	13489	0.987
BL 544	1400709	0.625	15.875	0.096	0.594	0.234	0.881	4 x 4	62.5	17535	1.135
BL 546	1400710	0.625	15.875	0.096	0.594	0.234	1.066	4 x 6	62.5	17535	1.390
BL 566	1400711	0.625	15.875	0.096	0.594	0.234	1.279	6 x 6	62.5	26977	1.794
BL 623	1400713	0.75	19.05	0.127	0.716	0.312	0.787	2 x 3	75.0	13489	1.236
BL 634	1400714	0.75	19.05	0.127	0.716	0.312	1.035	3 x 4	75.0	22818	1.733
BL 644	1400715	0.75	19.05	0.127	0.716	0.312	1.165	4 x 4	75.0	28326	1.982
BL 646	1400716	0.75	19.05	0.127	0.716	0.312	1.437	4 x 6	75.0	28326	2.486
BL 666	1400717	0.75	19.05	0.127	0.716	0.312	1.740	6 x 6	75.0	42713	2.889
BL 822	1400718	1.0	25.4	0.159	0.913	0.375	0.791	2 x 2	100.0	20907	1.528
BL 823	1400719	1.0	25.4	0.159	0.913	0.375	0.952	2 x 3	100.0	22481	1.713
BL 834	1400720	1.0	25.4	0.159	0.913	0.375	1.283	3 x 4	100.0	34171	2.292
BL 844	1400721	1.0	25.4	0.159	0.913	0.375	1.448	4 x 4	100.0	41815	2.755
BL 846	1400722	1.0	25.4	0.159	0.913	0.375	1.736	4 x 6	100.0	41815	3.427
BL 866	1400723	1.0	25.4	0.159	0.913	0.375	2.102	6 x 6	100.0	64071	4.166
BL 1023	1400724	1.25	31.75	0.192	1.165	0.437	1.129	2 x 3	125.0	31923	2.855
BL 1034	1400725	1.25	31.75	0.192	1.165	0.437	1.519	3 x 4	125.0	54854	4.038
BL 1044	1400726	1.25	31.75	0.192	1.165	0.437	1.716	4 x 4	125.0	63846	4.569
BL 1046	1400727	1.25	31.75	0.192	1.165	0.437	2.106	4 x 6	125.0	68679	5.671
BL 1066	1400728	1.25	31.75	0.192	1.165	0.437	2.496	6 x 6	125.0	93746	6.854
BL 1234	1400688	1.50	38.1	0.223	1.401	0.500	1.775	3 x 4	150.0	55078	5.846
BL 1246	1400689	1.50	38.1	0.223	1.401	0.500	2.460	4 x 6	150.0	83517	8.318
BL 1266	1400690	1.50	38.1	0.223	1.401	0.500	2.921	6 x 6	150.0	102064	9.972
BL 1288	1400781	1.50	38.1	0.223	1.401	0.500	3.834	8 x 8	150.0	136010	12.498
BL 1434	1400559	1.75	44.45	0.251	1.586	0.562	2.015	3 x 4	175.0	71039	7.412
BL 1446	1400557	1.75	44.45	0.251	1.586	0.562	2.795	4 x 6	175.0	96106	10.213
BL 1634	1400646	2.0	50.8	0.282	0.901	0.687	2.303	3 x 4	200.0	99006	9.407
BL 1644	1400691	2.0	50.8	0.282	0.901	0.687	2.598	4 x 4	200.0	130165	11.665
BL 1646	1400647	2.0	50.8	0.282	0.901	0.687	3.188	4 x 6	200.0	130165	14.581
BL 1666	1400692	2.0	50.8	0.282	0.901	0.687	3.779	6 x 6	200.0	195135	17.424
BL 1688	1400648	2.0	50.8	0.282	0.901	0.687	4.960	8 x 8	200.0	260105	23.176

OTHER SIZES AVAILABLE ON REQUEST. ## STANDARD END LINKS AND FIXINGS ARE AVAILABLE. DETAILS ON REQUEST. F_u = AXIAL BREAKING FORCE.

UPRIGHT chain

ROLLER CHAIN

Roller Chain Number	Dimensions – Inches										Average Ultimate Strength Lbs.	Rated Working Load Lbs.	Average Chain Weight Lbs./ft.
	Chain Pitch P	Roller			Pin			Link Plates		Conn. Link Type			
		Width W	Dia. R	Dia. D	Length			Height H	Thick. T				
					Lr	Lc	L						
35*	3/8	3/16	.200	.141	.233	.267	.500	.354	.050		2,400	480	.23
40	1/2	5/16	.312	.156	.323	.359	.682	.463	.060		4,300	810	.40
50	5/8	3/8	.400	.200	.400	.463	.863	.577	.080		7,200	1,400	.66
60	3/4	1/2	.469	.234	.500	.548	1.048	.691	.094		9,900	1,950	.98
65*	3/4	1/2	.330	.234	.500	.548	1.048	.691	.094	SC	9,900	1,950	.81
80	1	5/8	.625	.312	.638	.750	1.388	.921	.125		17,600	3,300	1.69
85*	1	5/8	.448	.312	.638	.750	1.388	.921	.125	CP	17,600	3,300	1.41
100	1 1/4	3/4	.750	.375	.772	.913	1.685	1.154	.156		26,400	5,060	2.63
105*	1 1/4	3/4	.533	.375	.772	.913	1.685	1.154	.156	CP	26,400	5,060	2.08

*Rollerless Chain

UPRIGHT chain / chain gauge / chain lube

Chain Gauge

000 LPM-GAUGE

1



CHAIN GAUGE

Chain Lube

CH-7006

2



CHAIN LUBE

CHN-PUNCH

1

“Knock Out” Chain Punch

- Eliminate chain cutting with the Knock Out chain punch
- Easily removes pins from leaf and roller chain
- Removable handle
- Size: 13"W x 32"H x 9"D
- Weight: Chain Punch - 65 lbs.
1 Set Punches & Fixtures - 20 lbs.
- 6 Month Warranty
- Knock Out includes a set of 11 fixtures and 9 punches capable of removing the pins from these chain types:



Roller Chain

35R
40R
50R
60R
80R
100R

BL Series Leaf Chain

BL400 Series
BL500 Series
BL600 Series
BL800 Series
BL1000 Series
BL1200 Series
BL1400 Series

AL Series Leaf Chain

AL600 Series
AL800 Series
AL1000 Series



Fixtures

Replacement Fixtures		Usage Specifications		
FIXTURE PART #	MAX LINK WIDTH	ROLLER CHAIN #	BL LEAF CHAIN #	AL LEAF CHAIN #
CHN-1F	0.350"	35R		
CHN-2F	0.466"	40R	BL400	
CHN-3F	0.584"	50R	BL500	
CHN-4F	0.700"	60R	BL600	
CHN-5F	0.934"	80R	BL800	
CHN-6F	1.166"	100R	BL1000	
CHN-7F	1.400"		BL1200	
CHN-8F	1.634"		BL1400	
CHN-9F	0.598"			AL600
CHN-10F	0.795"			AL800
CHN-11F	0.965"			AL1000

Punches



Replacement Punches			Usage Specifications		
PUNCH PART #	CHAIN PIN DIAMETER	PUNCH DIAMETER	ROLLER CHAIN #	BL LEAF CHAIN #	AL LEAF CHAIN #
CHN-1P	0.141"	0.094"	35R		
CHN-2P	0.156"	0.109"	40R		
CHN-3P	0.200"	0.156"	50R	BL400	
CHN-4P	0.234"	0.187"	60R	BL500	AL600
CHN-5P	0.312"	0.265"	80R	BL600	AL800
CHN-6P	0.375"	0.312"	100R	BL800	AL1000
CHN-7P	0.437"	0.375"		BL1000	
CHN-8P	0.500"	0.437"		BL1200	
CHN-9P	0.562"	0.500"		BL1400	

UPRIGHT chain punch

